

Must ship 29-30/07

Work Order ID 60937

July 27, 2010 2:44:26 PM

Item ID: D350-607-511 Accept Setup Start Stop

Revision ID:

Item Name: Quick Release Basket Mounting Installation

Start Date: 7/27/10 Start Qty: 1.00 Cust Item ID: PRELIMINARY ISSUE

Required Date: 7/29/10 Req'd Qty: 1.00 Customer:

Reference:

Approvals: Process Plan: W Date: Tooling: Date: Run Start Stop

QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-607-3	<u>Rev. A.</u>								
100		0.00							
	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPPD350-607-511 CHG001								
140		0.00							
	Pick Kit								
Packaging	Memo	0.00							
Packaging									
150		0.00							
	QC4- 100% Inspect kits for completeness								
QC	Memo	0.00							
Quality Control									

paperwork to follow for BG 10-7-28 (WHITE LABEL ONLY)

for CL 10-8-13 (RED DECAL + PAPERWORK) + ARC (SOEB.)

8/10/130 white label only

10/7/28 ①

8/10/130

④

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Item ID: D350-607-511

Accept



Setup Start



Revision ID:

Stop



Item Name: Quick Release Basket Mounting Installation

Start Date: 7/27/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/29/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-511 Location: _____								
		<i>Draft</i>							
170 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/7/30 S J X

10/08/12
10-7-30
①

POSITIVE RECALL
EFFECTIVE 10/7/30 AUTH *W*
RELEASED *W* DATE 10/07/30

July 27, 2010 2:44:24 PM

Parent Item: D350-607-511






Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 7/27/10**Required Date:** 7/29/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3910-3  Crosstube Lug		Manufactured	No				Each	4.0000	4	4		10/7/27	SL
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				st507				4					
				60500				4					
D3984  Rubber Extrusion, Crosstube		Manufactured	No				f	432.6893	2	2		10/7/27	SL
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST408				432.6893					
				53707				432.6893					
3.00" LONG D4148-041  Crosstube Lug Assembly, Fwd		Manufactured	No				Each	0.0000	1	1		10/7/27	SL
D4149-041  Crosstube Lug Assembly, Aft		Manufactured	No				Each	0.0000	1	1		10/7/27	SL
AN4-14A  Bolt		Purchased	No				Each	87.0000	16	16		10/7/27	SL
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST357				71					
				114752				71					
				ST358				16					
				113359				16					

Picklist Print

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Work Order ID: 60937



Parent Item: D350-607-511



Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 7/27/10

Required Date: 7/29/10

Start Qty: 1.00

Required Qty: 1.00

8

MS21042L4

Purchased

No

Each

3,676.000

16

16



Nut



10/7/27 SD

Location

Loc Qty

Loc Code

ST300

3676

113422

68

114523

28

114718

16

114784

1564

115108

2000

16

8

NAS1149F0432P

Purchased

No

Each

256.0000

32

32



Washer



10/7/27 SD

Location

Loc Qty

Loc Code

ST275

256

112940

92

114405

1

114576

10

114718

153

32

July 27, 2010 2:44:24 PM

Shop Packet Print

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L Lacelle

From: Carrie Pearson [carrie@darths.com]
Sent: July 30, 2010 11:51 AM
To: L Lacelle
Cc: Peggy McDonald; David Shepherd
Subject: FW: CSR10-021 REVISED WNC Capitale mount kit
 Hi Linda

Danny Ricard from Capital is aware that his order will be shipped today-- with paper work to follow next week.

Regards

Carrie

From: Sian Willems [mailto:swillems@dartaero.com]
Sent: July 28, 2010 10:03 AM
To: Peggy McDonald; 'Suzanne Bedford'
Cc: Nancy MacLeod; 'Bill Beckett'; Carrie Pearson; dshepherd@dartaero.com; Holly Menard; Jennifer Renwick
Subject: RE: CSR10-021 REVISED WNC Capitale mount kit

Heads up....I've just been advised of an another part number that engineering would like shipped also, I'll revise again and resend.

Sian Willems

Marketing
 T - 1.613.632.5200
 F - 1.613.632.1185
 C - 1.613.676.0577
swillems@dartaero.com
DART aerospace Ltd.

From: Peggy McDonald [mailto:peggy@darths.com]
Sent: July 28, 2010 9:10 AM
To: Sian Willems
Cc: Nancy MacLeod; Bill Beckett; Carrie Pearson; dshepherd@dartaero.com; Holly Menard; Jennifer Renwick
Subject: RE: CSR10-021 REVISED WNC Capitale mount kit

Hi Sian,

TY for this. Just noticed your email mentions deliver of a placard July 13 – I think you meant Aug. Nancy is working on the order.

Carrie, please contact the customer with this update.

Sian,
 Will you follow-up with this closely once it ships to ensure all goes OK????

7/30/10

I understand we will also get up update with new p/ns etc for the webshop and catalog, correct??

Peggy

From: Sian Willems [mailto:swillems@dartaero.com]

Sent: July 28, 2010 8:02 AM

To: Peggy McDonald

Cc: Shirley Hay; Nancy MacLeod; 'Suzanne Bedford'; 'L Lacelle'; 'Marc Bellavance'; 'Dan Stow'; 'Jason Murdoch'

Subject: CSR10-021 REVISED WNC Capitale mount kit

Hi Peggy,

Please see attached revised PO for Capitale. It would seem there are additional parts they need with the updated clamp kit. One item, the placard, can only be shipped on July 13, so it should be backordered so that it doesn't hold up the rest of the parts for the installation.

Please call if you have any questions.

Sian Willems

Marketing

T - 1.613.632.5200

F - 1.613.632.1185

C - 1.613.676.0577

swillems@dartaero.com

DART aerospace Ltd.

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7/30/10

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4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-607-541 (Standard Basket)	80.7 lb 36.6 kg	± 49.1 in ± 1.25 m	± 3962 in-lb ± 45.8 m-k-g	135 in 3.43 m	10895 in-lb 125.5 m-k-g
D350-607-543 (Lightweight Basket)	65.7 lb 29.8 kg	± 49.1 in ± 1.25 m	± 3226 in-lb ± 37.3 m-k-g	135 in 3.43 m	8870 in-lb 102.2 m-k-g
D350-607-545 (Standard Basket)	58.7 lb 26.2 kg	± 49.1 in ± 1.25 m	± 2882 in-lb ± 32.8 m-k-g	135 in 3.43 m	7925 in-lb 89.9 m-k-g
D350-607-547 (Lightweight Basket)	47.7 lb 21.6 kg	± 49.1 in ± 1.25 m	± 2342 in-lb ± 27.0 m-k-g	135 in 3.43 m	6440 in-lb 74.1 m-k-g
D350-607-511 (Quick Release Basket Mounting Kit)	7.2 lb 3.3 kg	± 36.9 in ± 0.94 m	± 266 in-lb ± 3.1 m-k-g	135 in 3.43 m	972 in-lb 11.3 m-k-g

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				4	4	D3910-3	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	1	1		1	D4085-3	PLACARD-INSTRUCTIONS
1					1	D4086-200	PLACARD, MAX LOAD
	1				1	D4086-215	PLACARD, MAX LOAD
		1			1	D4086-220	PLACARD, MAX LOAD
			1		1	D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
6	6	6	6		6	AN4-13A	BOLT
				16	16	AN4-14A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	16	22	MS21042L4	NUT (OR MS21042-4)
1	1	1	1		1	MS24665-151	COTTER PIN
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	32	44	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER

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Revision: A
Date: 10.06.28